

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)							摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		700
2	270	14D	80.4	28.6	23.2	20.6	18.9	16.7	15.3		2.3	
3	180		80.4	34.3	27.9	24.7	22.6	20.0	18.4		2.3	
	270		97.6	33.5	27.2	24.1	22.1	19.6	17.9	16.8	1.9	
4	180		74.5	32.4	26.4	23.3	21.4	19.0	17.4		1.7	
	270		86.5	31	25.1	22.3	20.4	18.1	16.6	15.5	1.4	
5	180		108.7	46.3	37.6	33.3	30.5	27.0			2.2	
	270		148	55	44.7	39.6	26.3	32.1	29.5	27.6	2.2	
6	90		80.4	46.9	38.1	33.7	30.9	27.4			2.3	
	120		115.7	60.3	49	43.4	39.8	35.2	32.3		2.3	
	150		126	58.9	47.8	42.3	38.8	34.4	31.6	29.5	2.1	
	180		133	57.3	46.5	41.2	37.8	33.4	30.7	28.7	2	
	210		137.7	55.6	45.2	40	36.7	35.5	29.8	27.9	25.2	1.9
	240		141.1	54.1	43.9	38.9	35.7	31.6	29	27.1	24.5	1.8
	270		143.6	52.7	42.8	37.9	34.8	30.8	28.2	26.4	23.9	1.8
	300		145.4	51.4	41.7	36.9	33.9	30	27.5	25.7	23.3	1.7
330	146.8		55.2	40.7	36.1	33.1	29.3	26.9	25.1	22.7	1.7	
8	90		74.5	44.3	36	31.9	29.2	25.9			1.7	
	120		86.6	45.6	37.1	32.8	30.1	26.7	24.5	22.9	1.6	
	150		92.2	44.1	35.8	31.7	29.1	25.7	23.6	22.1	1.4	
	180		113.4	51.4	41.8	37.0	33.9	30.0	27.5	25.8	23.3	1.6
	210		115.9	49.6	40.3	35.7	32.7	29.0	26.6	24.9	22.5	1.5
	240		117.7	48.0	39.0	34.5	31.7	28.1	25.7	24.1	21.8	1.5
	270		118.9	46.6	37.9	33.5	30.7	27.2	25.0	23.4	21.1	1.5
	300		119.8	45.3	36.8	32.6	29.9	26.5	24.3	22.7	20.5	1.4
330	120.5		44.2	35.9	31.8	29.1	25.8	23.7	22.1	20.0	1.4	
10	90		46	26.0	21.1	18.7	17.2	15.2			0.8	
	120		73.8	38.7	31.4	27.8	25.5	22.6	20.7	19.4	1.2	
	150		77.3	37.0	30.1	26.6	24.4	21.6	19.8	18.6	1.1	
	180		79.5	35.6	28.9	25.6	23.5	20.8	19.1	17.8	16.1	1.1
	210		80.9	34.2	27.8	24.6	22.6	20.0	18.3	17.2	15.5	1.1
	240		81.8	33.1	26.9	23.8	21.8	19.3	17.7	16.6	15.0	1
	270		82.5	32.1	26.0	23.1	21.2	18.7	17.2	16.1	14.5	1
	300		83	31.2	25.3	22.4	20.6	18.2	16.7	15.6	14.1	1
330	83.3	30.4	24.7	21.8	20.0	17.7	16.3	15.2	13.8	1		
12	90	48.3	27.9	22.7	20.1	18.4	16.3			1		
	120	51.4	26.4	21.5	19.0	17.4	15.4	14.2		0.9		
	150	53	25.1	20.4	18.1	16.6	14.7	13.5	12.6	0.9		
	180	79.3	37.2	30.2	26.7	24.5	21.7	19.9	18.6	16.8	1	
	210	80.1	35.7	29.0	25.7	23.6	20.9	19.1	17.9	16.2	1	
	240	80.7	34.4	28.0	24.8	22.7	20.1	18.4	17.3	15.6	1	
	270	81.2	33.3	27.1	24.0	22.0	19.5	17.9	16.7	15.1	1	
	300	81.5	32.3	26.3	23.3	21.3	18.9	17.3	16.2	14.7	1	
330	81.7	31.5	25.6	22.6	20.8	18.4	16.9	15.8	14.3	1.9		

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)							摩擦扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		700
16	90	14D	46.3	20.8	20.8	19.6	17.9	15.9	14.6		1.4	
	120		48.1	21.1	20.6	18.3	16.8	14.8	13.6	12.7	0.8	
	150		48.9	21.3	19.5	17.2	15.8	14.0	12.8	12.0	0.8	
	180		49.4	21.4	18.5	16.4	15.0	13.3	12.2	11.4	10.3	0.8
	210		49.7	21.5	17.7	15.7	14.4	12.8	11.7	10.9	9.9	0.8
	240		49.9	21.0	17.1	15.1	13.9	12.3	11.3	10.5	9.5	0.7
	270		50.1	20.3	16.5	14.6	13.4	11.9	10.9	10.2	9.2	0.7
	300		50.2	19.7	16.0	14.2	13.0	11.5	10.6	9.9	8.9	0.7
	330		50.2	19.2	15.6	13.8	12.7	11.2	10.3	9.6	8.7	0.7
20	90*	14D	46	26.0	21.1	18.7	17.2					1.1
	120*		73.8	38.7	31.4	27.8	25.5	22.6				1.2
	150*		77.3	37.0	30.1	26.6	24.4	21.6	19.8			1.1
	180*		79.5	35.6	28.9	25.6	23.5	20.8	19.1	17.8		1.1
	210*		80.9	34.2	27.8	24.6	22.6	20.0	18.3	17.2		1.1
	240*		81.8	33.1	26.9	23.8	21.8	19.3	17.7	16.6		1
	270*		82.5	32.1	26.0	23.1	21.2	18.4	17.2	16.1	14.5	1
	300*		83	31.2	25.3	22.4	20.6	18.2	16.7	15.6	14.1	1
	330*		83	30.4	24.7	21.8	20.0	17.7	16.3	15.2	13.8	1
24	90*	14D	48.3	27.9	22.7	20.1	18.4					1
	120*		51.4	26.4	21.5	19.0	17.4	15.4				0.9
	150*		53	25.1	16.3	18.1	16.6	14.7	13.5			0.9
	180*		54	24.0	15.6	17.2	15.8	14.0	12.9			0.9
	210*		54.6	23.0	18.7	16.6	15.2	13.5	12.3	11.5		0.8
	240*		55	22.2	18.0	16.0	14.6	13.0	11.9	11.1		0.8
	270*		55.3	21.5	17.5	15.5	14.2	12.6	11.5	10.8		0.8
	300*		82.5	32.9	26.7	23.7	21.7	19.2	17.6	16.5	14.9	1
	330*		82.8	32.0	26.0	23.0	21.1	18.7	17.2	16.0	14.5	1
30	90●	14D	46	20.6	21.1	18.7	17.2	15.2				1.1
	120●		73.8	38.7	31.4	27.8	25.5	22.6	10.7	19.4		1.2
	150●		77.3	37.0	30.1	26.6	24.4	21.6	19.8	10.3		1.1
	180*		79.5	35.6	28.9	25.6	23.5	20.8	19.1	17.8	16.1	1.1
	210●		80.9	34.2	27.8	24.6	22.6	20.0	18.3	17.2	15.5	1.1
	240●		81.8	33.1	26.9	23.8	21.8	19.3	17.7	16.6	15.0	1
	270●		82.5	32.1	26.0	23.1	21.2	18.7	17.2	16.1	14.5	1
	300●		83.3	31.2	25.3	22.4	20.6	18.2	16.7	15.6	14.1	1
	330●		83.3	30.4	24.7	21.8	20.0	17.7	16.3	15.1	13.8	1
32	90*	14D	46.3	20.8	20.8	19.6	17.9	15.9				0.9
	120*		48.1	21.1	20.6	18.3	16.8	14.8	13.6			0.8
	150*		48.9	21.3	19.5	17.2	15.8	14.0	12.8			0.8
	180*		49.4	21.4	18.5	16.5	15.0	13.3	12.2	11.4		0.8
	210*		49.7	21.5	17.7	15.7	14.4	12.8	11.7	10.9		0.8
	240*		49.9	21.0	17.1	15.1	13.9	12.3	11.3	10.5		0.7
	270*		50.1	20.3	16.5	14.6	13.4	11.9	10.9	9.2		0.7

